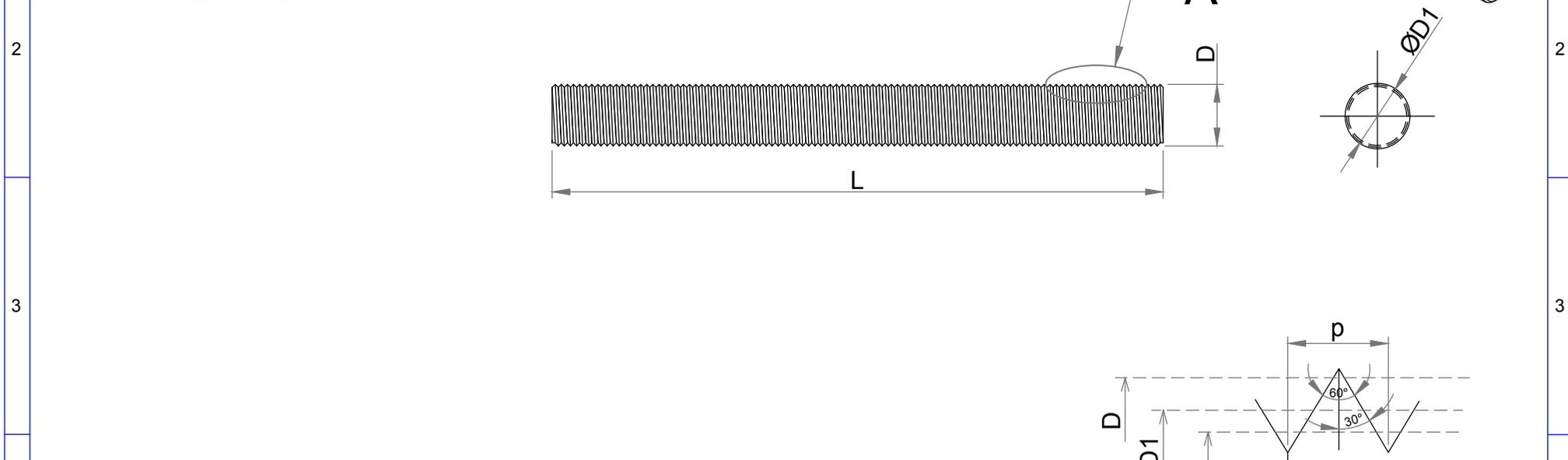
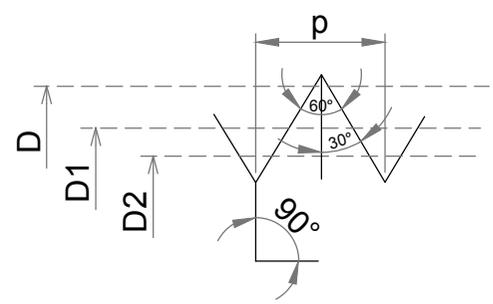


A B C D E F

Parameters	Symbol	Minimum	Maximum
Total Length	L	241.30	244.30
Threading Length	l	F.T	F.T
Major diameter	D	27.41	28.52
Pitch diameter	D1	26.28	26.46
Minor diameter	D2	24.63	-
Chamfer	u	0.00	6.00
Thread per Inch	TPI	8 UNC	



Dimension as per	B 18.1.1
Chemical & Mechanical properties as per	ASTM A193
Thread tolerance class (C)	2A
Grade	B7M
Weight	1.01759 kg/piece



Drawing Number		SIZE	TITLE			
KE-BASE-2200-00159-B18.1.1-A193-B7M-1.1/8x9.1/2		1.1/8"x9.1/2"	Stud Bolt			
AMMENDMENT		Date - 19.07.2018	DIMENSIONS ARE IN MILLIMETERS			
DETAILS	REVISION	DATE	Approved By Kapil Aggarwal CEO-MD	Drawn By Pankaj Kumar (Sr. QC Manager)	Checked BY Approved By Santosh Kumar	
REMOVE SHARP EDGES & BURRS		SHEET SIZE A4	SCALE NTS	<b>KAPIL ENTERPRISES</b> 330 EHTP, HSSIIDC, Kundli Industrial Estate Sonapat-Haryana-131028, Ph:9811009061 Email:-sales@bigboltnut.com, kapil@roll-fast.com		
<b>Big Bolt Nut</b> FASTENERS FOR WIND ENERGY ANCHOR BOLTS & FOUNDATION BOLTS		APPROVED		<b>ROLL FAST</b> STAINLESS STEEL BOLTS HIGH TENSILE BOLTS PRECISION TURNED COMPONENTS		

A B C D E F